

# Running Board Instructions

## 4075

### 05 - C Toyota Tacoma Access & Double Cab

( No Drilling Required )

#### INSTALLATION PACKAGE

Running Board	2
Bracket s	6
Bolt Pack ( Brackets )	1
Bolt Pack ( Boards )	1

#### Necessary Tools

Ratchet wrench with 1/2" & 13 mm socket  
Combination wrench  
Safety glasses

#### Bolt Pack Brackets

8mm x 3/4" Hex Bolt	10
5/16" Flat washer	10

#### Bolt Pack Running Boards

5/16" x 3/4" Hex Bolt	12
5/16" x 3/4" Serrated Flange Nut	12

#### STEP ONE : Determine proper bracket placement Fig A & B & C

1. There are ( 6 ) factory 8mm hole ( Factory black plug must be removed to reveal thread ) on the underside of the vehicle were the brackets need to be placed. The front upper factory hole is in top of Fig B is not used and does not need to be removed.
2. Loosely bolt (hand tighten) brackets on using 8mm bolt & flat washer Fig C ( Front uses (1) bolt only ) Fig D ( Middle and rear require (2) bolts )
3. With bracket mounted in position, slide 5/16" bolts down channels on underside of board so bolt stud will lined up with bracket slots. Only one bolt is required to attach board to bracket, use 2 if applicable. Then install board on brackets to see if board is level. Fig E
4. Board can be installed all the way to pinch weld or be installed behind factory plastic grommets. Either installation is OK. Board height is what determines the location.
5. Check board for levelness and snug fit to vehicle. Tighten outside brackets first then adjust inside bracket accordingly. Adjust and fully tighten all brackets.

#### STEP TWO : Board Installation Check.

- 1) Check all bolts to verify completed mounting and tightness. Installation is complete

