

Challenger Board Instructions

0004

End Cap Installation Procedures

INSTALLATION PACKAGE

Sets of end caps	4
Large Self treading nuts	8
Small Self threading screws	12
Small Fine thread screws	4
Small washers	4
Small nuts	4

Necessary Tools

Ratchet wrench with 1/2" & 13 mm socket

Combination wrench

Safety glasses & Protective Gloves

STEP ONE : Mount End Cap Before Installing Boards

1. Make sure you have parts shown in Fig A for each end cap.
2. Lay board upside down on scratch free surface. Place larger half or top portion of end cap under board with (2) plastic studs through holes on each end of board and place self threading nuts on studs and tighten snug (leave slightly lose until end cap assembly is complete) Fig B
3. Place smaller or bottom portion of end cap with top by mating 3 pins on inside of end cap together. This may require a little extra pressure to mate these parts. Hold together while placing (3) small self threading screw down holes on bottom of board and screw in until tight. If you are having trouble try putting screws in (1) at a time and not completely tightening them down but leave them a little lose until all three are in place. Then go back and hold half together and fully tighten. Fig C & D
4. Place fine thread screw , washers and nut in small slot on back side of end cap through hole in board and fully tighten. Fig E
5. Finish by retightening large self treading nuts on inside of board and the installation of the end cap is complete.

